

11. (Once amended) The method of claim 8 wherein the step of adhering a base to said flexible film comprises:

- Q3
- a) providing at least one plastic foam piece which is not fully cured;
  - b) pressing said at least one plastic foam piece onto said flexible film; and
  - c) allowing said at least one plastic foam pieces to fully cure, thereby causing said at least one plastic foam piece to adhere to said flexible film.

Please rewrite claim 12 as follows:

12. (Once amended) The method of claim 8 wherein the step of adhering a base to said flexible film comprises:

- Q4
- a) providing at least one plastic foam piece having a first surface;
  - b) heating said first surface of said at least one plastic foam piece so that said first surface is tacky;
  - c) pressing said first surface of said at least one plastic foam piece onto said flexible film; and
  - d) allowing said first surface of said at least one plastic foam piece to cool down, thereby causing said at least one plastic foam piece to adhere to said flexible film.

#### REMARKS

Claims 9-12 have been amended. Claims 1-8 and 13 remain in the application unchanged. Reexamination and reconsideration of the claims are respectfully requested.